Aldex Mixed Bed Series

MB-1 Mixed Bed Resin

Aldex MB-1 is a **highly regenerated mixed bed of a Type 1 strong base, gel anion exchange resin** and a strong acid sulfonated polystyrene cation exchange resin, **designed to provide ultra-high purity water**. The special blend of Type 1 anion exchange resins with nuclear grade cation exchange resins ensure high resistance, low TOC extractables and excellent regenerable capacities for inorganic versus organic ions. Aldex MB-1 is provided in a 60:40 anion to cation ratio (by volume).

Physical Chemical Properties

Polymer Structure:

Cation Hydrogen form sulfonated polystyrene copolymer

Anion Hydroxyl form strong base

alkyl quaternary ammonium

polystyrene copolymer

Ionic Form as Shipped: Hydrogen / Hydroxide
Physical Form: Spherical beads

Particle Size Distribution:

16 mesh (U.S. Std.) 2% maximum 40 mesh 2% maximum

pH Range: 0 to 14

Moisture Content 60% maximum

Conversion to ionic Form:

Cation - Hydrogen 99% minimum
Anion - Hydroxide 93% minimum
Chloride (Cl⁻) 0.5% maximum
Carbonate (CO₃⁻²) 2% maximum
Sulfate (SO₄) 0.1% maximum
Shipping Weight: 43 lbs per cubic foot

Total Capacity:

Cation (Na+ form) 1.9 meq/ml min. Anion (Cl⁻ form) 1.3 meq/ml min.

Recommended Operating Conditions

Effluent Quality

Resin should provide
effluent quality of 10-15
megohm but is dependent

on many factors

Maximum Temperature:

Regenerable 60°C Non-regenerable 100°C

Slow Rinse (Displacement) Flow Rate: 2 to 10 US GPM per

cubic foot

MB-1 Features

Very Low Metal Content

Special manufacturing conditions ensure very low metal content.

Elemental analysis, dry basis

 Iron (Fe)
 <100 ppm</td>

 Copper (Cu)
 <50 ppm</td>

 Lead (Pb)
 <50 ppm</td>

Very Low TOC

Non solvent sulfonation and special manufacturing processes assure very low TOC leakage.

Uniform Particle Size

98% of all beads are in the minus 16 to plus 40 mesh range: giving a lower pressure drop while maintaining the superior kinetics of standard mesh size products.

Superior Physical Stability

90% plus sphericity and high crush strengths together with a very uniform particle size provide greater resistance to bead breakage while maintaining low pressure drop.

Safety Information

A material safety data sheet is available for Aldex MB-1. Copies can be obtained from Aldex Chemical Co., LTD. Aldex MB-1 is not a hazardous product and is not WHMIS controlled.

Caution: Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Before using strong oxidizing agents in contact with ion exchange resin, consult sources knowledgeable in the handling of these materials.

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