#### **Aldex MP Series**

## C-800H MP HC Macroporous Strong Acid Resin Hydrogen Form

Aldex C-800H MP HC is a premium grade, high capacity, strongly acidic macroporous cation resin in the hydrogen form, used in demineralization systems and condensate polishers. Aldex C-800H MP HC combines high capacity characteristics with the increased thermal and chemical stability versus gellular resins. Aldex C-800H MP HC is more highly crosslinked than our standard non-solvent resins Aldex C-800H and Aldex C-800x10H.

## **Physical Chemical Properties**

Resin Composition: Macroporous polystyrene

crosslinked with divinylbenzene

Ionic Form as Shipped: Hydrogen (H+)
Physical Form: Spherical particles

Moisture Content (H+ Form): 42 to 47%

Total Capacity (H+ Form): 2.3 eq/l minimum

Odor and Taste: None

Net Weight (as shipped): 48 to 50 lbs per cubic foot

Particle Size: 16 to 50 mesh Uniform Coefficient 1.7 maximum

## Recommended Operating Conditions

Influent pH: 0 to 14
Maximum Temperature (H+ form): 250 °F

Bed Depth: Minimum 36"
Service Flow Rate: 1 to 5 US gpm/ft³ (8 to 40 BV/h)

See Fig. 2

Regenerant: Hydrochloric Acid (HCI) or

Sulfuric Acid (H<sub>2</sub>SO<sub>4</sub>)

Regenerant Strength: 2 to 4%

Backwash Flow Rate:

Regenerant Flow Rate: 0.30 to 0.9 US gpm/ft<sup>3</sup>

(2 to 7 BV/h)

Regenerant Dosage Level: See Fig. 3

Slow Rinse (Displacement) Flow Rate: 0.30 to 0.9 US gpm/ft  $\!^3$ 

(2 to 7 BV/h)

Fast Rinse (Displacement) Flow Rate: 1 to 5 US gpm/ft3

(8 to 40 BV/h)

Rinse Water Requirements: 25 to 75 US gpm/ft<sup>3</sup>

 $\begin{array}{ll} \mbox{Exchange Capacity:} & \mbox{See Fig. 3} \\ \mbox{Reversible Swelling Na$^+$ to H$^+$} & \mbox{5\% maximum} \end{array}$ 

#### C-800H MP HC Features

#### **Macroporous Structure**

The macroporous structure of Aldex C-800H MP HC makes it possible to incorporate a higher level of divinyl-benzene into the copolymer matrix than is attainable with standard gel-type resins. This results in a resin that has greater stability when exposed to oxidizing conditions such as high temperatures, iron and the presence of oxidizing agents.

#### **High Physical Stability**

The macroporous structure with high divinylbenzene content provides greater resistance to bead breakage.

#### Safety Information

A material safety data sheet is available for Aldex C-800H MP HC. Copies can be obtained from Aldex Chemical Co., LTD. Aldex C-800H MP HC is not a hazardous product and is not WHMIS controlled.

Caution: Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Before using strong oxidizing agents in contact with ion exchange resin, consult sources knowledgeable in the handling of these materials.



# C-800H MP HC Macroporous Strong Acid Resin Hydrogen Form

## **Pressure Drop**

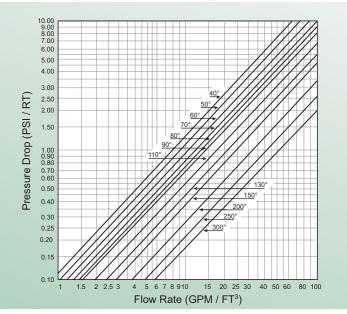


Fig. 1 Pressure Drop vs Flow Rate at various degrees Fahrenheit (F°)

#### **Backwash Characteristics**

Aldex C-800H MP HC should be backwashed for at least 10 minutes at a flow rate sufficient to cause 50% to 75% expansion of the resin bed.

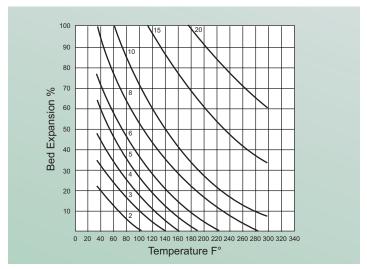


Fig. 2 Hydraulic expansion data parameter flow rate GPM /  ${\sf FT}^2$ 

## **Capacity Data**

Regeneration level lbs HCl per cubic foot	Capacity kgr as CaCo3 per cubic foot	Influent Water
4 6 8 10	20.5 22.0 23.5 24.5	300 ppm ash 50% Sodium 50% Alkalinity

Fig. 3 Capacity Data

